

March, 2012

# 3M™ Rubber and Vinyl 80 Spray Adhesive

## Product Description

A high performance neoprene based contact aerosol spray adhesive.

## Product Features

- It is typically used to bond rubber, supported vinyl, leather, wood, metal and many plastics.
- Provides exceptional heat resistance.
- Fast setting contact adhesive.



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## Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Typical Physical Properties

Property	Values	Notes
Color	Clear to Yellow	
Density	6.9 lb/gal	
Net Weight	19 oz	
Solids Content by Weight	12.9 %	
VOC	<55 %	
Coverage	28 sq ft	@ 2.5 g/ft <sup>2</sup> per Can
Hazardous Air Pollutants (HAPS)	5.7 % by weight	
Viscosity	N/A cP	
CARB Compliant	No	
GREENGUARD Air Quality Certified®	No	
Spray Pattern	Lace	
Dry Time	3 min	Dry time will depend on ambient temperature, humidity and coverage applied.

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# 3M™ Rubber and Vinyl 80 Spray Adhesive

## Typical Physical Properties (continued)

Property	Values	Notes
Shear Adhesion Failure Test - SAFT	300 °F	SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90°F and ramped 10°F every 10 min. until complete failure.
Flammable Solvent	Yes	
Flammable Propellant	Yes	
Container Size	24 fl oz	
3M Stock Number	62-4996-4955-6	
UPC Number	00-021200-82618-4	
Base	Polychloroprene	
Bonding Range	3 to 30 min	

## Storage and Shelf Life

Store product at 60-80°F (16-27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a “first in-first out” basis. When stored at the recommended conditions in original, unopened container, this product has a shelf life of 18 months from date of manufacture.

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## Information

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## References

### Safety Data Sheet (SDS)

[https://www.3m.com/3M/en\\_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en\\_US&co=ptn&q=80](https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=80)

## Precautionary Information

Refer to product label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.



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